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choosing a shielding gas for flux cored welding lincolnelectric Dec 21 2021 web some gas shielded flux cored wires are designed for use with as much as 90 ar balance co2 rarely is a blend used with less than 75 argon as the argon content is decreased below 75 the effects of argon on the arc characteristics begin to disappear yet the costs of having argon in the shielding gas are still incurred

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best flux core wires reviews comparison table 2022 Nov 19 2021 web nov 14 2022 note yeswelder recommends dcn polarity when you are using their flux cored welding wires the package comes as a 2 lb or 10 lb spool sealed in a vacuum package that can be stored without the fear of corrosion overall this is an excellent quality general purpose flux core welding wire that is decently priced and i would recommend it

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**gas metal arc welding wikipedia Sep 05 2020 web gas metal arc welding gmaw sometimes referred to by its subtypes metal inert gas mig and metal active gas mag is a welding process in which an electric arc forms between a consumable mig wire electrode and the workpiece metal s which heats the workpiece metal s causing them to fuse melt and join along with the wire electrode a**

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